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Technical Data Sheet **UV FOG 703**

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Product Description

Hernon® UV FOG (Form on Gasket) 703 is an EB/UV curable product that provides excellent adhesion to shaft seals, oil seals, metals, glass, ceramics and plastics. Can be used as a Form-in-place gasket in oil and coolant systems. Typical applications include Engine covers, Oil pans and other fluid seal systems.

Typical Properties (Uncured)

Property	Value
Appearance	Amber
Viscosity @ 25°C, cP	700 to 1000
Tack Free Time, seconds	≤ 5
Specific Gravity	1.06
Flash Point	See MSDS

Typical Properties (Cured)

Property	Value
Hardness, Shore A	10 to 25
Temperature Range, °F (°C)	-40 to 302 (-40 to 150)
Fixture time, glass / steel	≤ 5 secs

Shear strength, psi

Substrate	Value	
Glass to Glass	>= 100	
Glass to Steel	>= 100	

Fluid Compatibility

Cured Material aged under condition indicated

	Temp	% Pliability after		
Fluids	(°C)	72 h	500 h	1000 h
Dextron III / VI ATF	150	100	100	90
Transmission Fluid	150	100	100	90
Water	22	100	100	90
Antifreeze 50/50	22	100	100	90
Motor Oil	22	100	100	100
Synthetic Motor Oil	22	100	100	100

Directions for Use

Apply a small amount of material around the areas to be sealed. Apply enough material to fill the voids. Cure the material with a high intensity UV lamp for 3 – 5 seconds at 365 nm.

Storage

UV Fog 703 can be stored in a dry location in unopened containers at a temperature between 46°F to 82°F (8°C to 28°C) unless otherwise labeled. Avoid direct exposure to sunlight or fluorescent lighting. To prevent contamination of unused material, do not return any material to its original container.

Cleanup

Uncured UV Fog 703 should be cleaned up with absorbent material and placed in a closed container for disposal. Small areas can be cleaned up by curing the product prior to disposal by exposing the product to UV cure, light or sunlight. Afterwards the area can be scraped and washed with soap and water.

Dispensing Equipment

Hernon® offers a complete line of semi and fully automated dispensing equipment. Contact Hernon® Sales for additional information.

General Information

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet (MSDS).

These suggestions and data are based on information we believe to be reliable and accurate, but no guarantee of their accuracy is made. HERNON MANUFACTURING®, INC. shall not be liable for any damage, loss or injury, direct or consequential arising out of the use or the inability to use the product. In every case, we urge and recommend that purchasers, before using any product in full scale production, make their own tests to determine whether the product is of satisfactory quality and suitability for their operations, and the user assumes all risk and liability whatsoever, in connection therewith. Hernon's Quality Management System for the design and manufacture of high performance adhesives and sealants is registered to the ISO 9001:2008 Quality Standard.